

How to Assemble Your Drawer Base Cabinet (DB12,DB15,DB18,etc.)

Before you start to assemble your cabinet, please make sure that all of the following parts are included in the carton. In case of any shortage, please contact the dealer and request the delivery of the missing part.

A- Face Frame (1)

B- Side Panels (2)

C- Back Panel (1)

D- Bottom (1)

E- Drawer Slides (6)

F- Hardware Bag (1); Corner braces (4), Medium screw (16), Drawer Slide holders (6), Largest Screw (4), Small screw (20)

G- Drawer Parts; **a** – Front (3), **b** – Side w/ Slides (6), **c** – Bottom (3), **d** – Back (3)

H- Toe Kick (1)

Please use the following steps to begin assembly:

1. Take out all of the parts from the carton and carefully lay the Door Faceframe (A) with finished side downwards onto a soft and flat surface so that it will not be scratched.
2. Two Side Panels are to be positioned into the grooves on Faceframe(A). Align the metal connectors and press downward until the half sections of metal connectors on the Door Faceframe fit properly into their mates on the Side Panels (B). For best results, place a screw into sliders after they're in place.
3. Insert Bottom (D) into the grooves of Side Panels (B) and Faceframe (A).
4. Mount the (6) Drawer Slide Holders (F) onto Back Panel (C) as shown using 1 medium screw through the vertical oblong hole. Do not mount any additional screws until step 5. Place Back Panel (C) onto Side Panels (B) so that bottom channel fits over Bottom (D). Position Toe Kick (H) onto side panels at front base of cabinet. Confirm that all is flush.
5. Place Drawer Slide (E) through drawer opening and into plastic holder on Back Panel (C). Drawer Slides (E) are either left or right, place with larger end toward the front. Align the slide holder visually and tighten the single screw previously installed. The install at least two additional screws. Repeat this process until all Drawer Slides and holders are mounted.