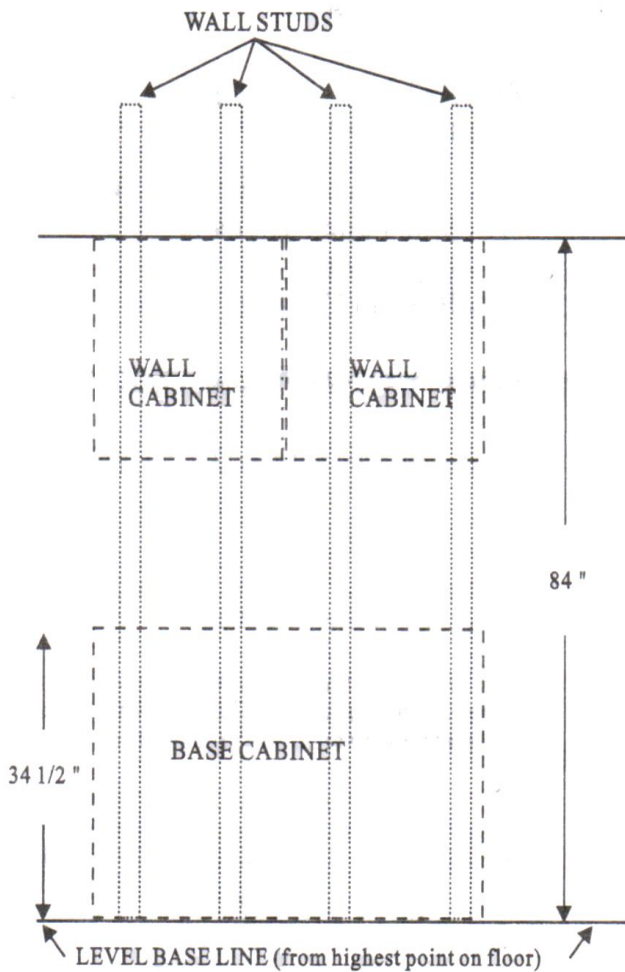


The following installation tips are intended to provide a general guideline for installation and not intended as a substitute for installation by a professional. Please have a trained professional install the cabinets if you are not experienced in installation matters. We do not take responsibility for damage resulting from improperly installed cabinets.

General Procedures



1. All measurements start from the floor. Check for unevenness with a level and straight edge board. Using the highest point, mark a level line around the room.
2. Plan where cabinets are to fit. Once the kitchen plan has been laid out on graph paper, measure out cabinets on the wall. The height of the base cabinets is 34 1/2" from the floor level line. The top of the wall cabinets should be located 84" above the floor level line.
3. Wall must be even. Check by using a straight edge board and level. Sand down high spots and fill in low spots with wood shims, i.e. wood shingles.
4. Locate wall studs, use either a magnet or punch small nail holes. Mark with a chalk line at center of wall studs the length of the wall. Normally studs are 16" apart.
5. Attach cabinets to wall. **CABINETS MUST BE SECURELY ATTACHED TO WALL STUDS. DO NOT ATTEMPT TO SECURE CABINETS DIRECTLY TO WALL BOARD OF SHEETROCK ONLY.**
6. **DO NOT USE NAILS!** Screws should be of specific length to fit securely into wall stud after going through back support strap and wallboard or plaster board. Ask your contractor what will be sufficient based on your particular set of circumstances.

7. Install wall cabinets first. Start from 84" line level and bring cabinets flush to the line. You may want to construct a wood brace at the cabinet base to help hold the cabinet flush.



8. Join the cabinets together. Make a hole through the inside of one cabinet and partially through the adjoining cabinet. Screw together but do not tighten down until all are joined together.
9. Install base cabinets last. Position properly and raise to proper floor level line with wood shims. Fasten to wall and join together as described above.

